



ACADEMICIA

An International Multidisciplinary Research Journal

(Double Blind Refereed & Peer Reviewed Journal)



DOI: **10.5958/2249-7137.2021.00910.1**

MICRO STRUCTURAL AND X-RAY ANALYSIS OF NITRO-OXIDATED ANTENED STEELS

Eshkobilov Kh.K*; Berdiev Sh. A; Kamolov B.S*****

*Associate Professor,
Candidate of Technical Sciences,
Karshi Engineering and Economic Institute,
UZBEKISTAN

**Senior Teacher,
Karshi Engineering and Economic Institute,
UZBEKISTAN

***Independent Researcher,
Karshi Engineering and Economic Institute,
UZBKISTAN

ABSTRACT

The article examines the structural and phase changes of surface diffusion nitride-oxide coatings obtained in the process of nitriding in a gas medium followed by oxidation in water vapor of ferrite-pearlite steels, as well as the effect of phase changes on corrosion properties. The combination of the process of gas nitriding in an ammonia medium followed by oxidation in water vapor (nitro-oxidation) consists in the fact that at the first stage of saturation, nitriding is carried out in a gas atmosphere, and at the second stage, the nitride layer is oxidized in superheated steam.

KEYWORDS: Ferrite, Pearlite, Nitriding, Oxidation, Diffusion Coating, Nitride Layer, Oxide Layer, Corrosion Resistance.

REFERENCES

- [1] Lakhtin Yu.M., Kogan Ya.D. (1976) *Steel nitriding*. – Moscow: Mechanical engineering. – p. 256. (Лахтин Ю.М., Коган Я.Д. Азотирование стали. – М.: Машиностроение, 1976. -256 с.)

- [2] Lakhtin Yu. M., KoganYa. D., Shpis GI, Bemer Z. (1991) *Theory and technology of nitriding.* – Moscow: Metallurgy. – p. 320. (Лахтин Ю. М., Коган Я. Д., Шпис Г. И., Бемер З. Теория и технология азотирования. М. :Металлургия. 1991. 320 с.)
- [3] David Pye. (2003) *Practical Nitriding and FerriticNitrocarburizing.* ASM Publication. – p. 256.
- [4] Vanes S. E. (1984) The Nitrotec surface treatment process // Met. and Mat. V.1. № 4. – pp. 238-243.
- [5] KoganYa.D., EshkabilovKh.K. (1992) Combination technology for obtaining nitride-oxide coatings on structural steels /*Scientific and Technical Conference on Complex Methods for Enhancing Reliability and Durability of Production Equipment Parts/ Russian*, Penza. – p. 14.
- [6] EshkabilovKh.K. (1992) Development of technology for nitrooxidation of machine parts operating under wear and corrosion conditions. CandidateofTechnicalSceinces. - Moscow. (ЭшкабиловХ.К. Разработка технологии нитрооксидирования деталей машин работающих в условиях износа и коррозии /Дисс. на соиск. уч. степ. к. т. н./ Москва, 1992.)
- [7] LakhtinYu.M. (1994) Oxygenation (Nitrooxidation) // *Metal Science and Heat Treatment of Metals.* No. 9. – pp. 2-5 (ЛахтинЮ. М. Оксигенование (Нитрооксидирование) // МиТОМ. 1994, №9. -С. 2-5)
- [8] EshkabilovKh.K., BerdievSh.A. (2016) Changes in the structure and composition of the nitride layer upon oxidation with water vapor // *Young Scientist,* No. 14. – Moscow. – pp. 204-207. (Эшкабилов Х.К., Бердиев Ш.А. Изменение структуры и состава нитридного слоя при оксидировании парами воды // Молодой ученый, №14// Москва, 2016. –С. 204-207.)
- [9] David Pye. (2003) *Practical Nitriding and FerriticNitrocarburizing.* ASM Publication. –p. 256.
- [10] KoganYa.D., EshkabilovKh.K. (1992) Obtaining diffusion nitride-oxide coatings by combined CTO technology. // *Materials and hardening technologies. Abstracts of reports. Republic scientific-technical conference.* - Kursk. – p. 66. (КоганЯ.Д.,ЭшкабиловХ.К.Получениедиффузионныхнитрид-оксидныхпокрытийкомбинированнойтехнологиейХТО. //Материалыиупрочняющиетехнологии. Тезисыдокл. респ. науч.-техн.конф.-Курск,1992. – с.66.)
- [11] EshkabilovKh.K., EshkabilovO.Kh., BerdievSh.A. Corrosion resistance of steel 45 after nitrooxidation / Collection of scientific articles of the international scientific and technical conference dedicated to the 150th anniversary of the birth of Academician A.A. Baikova / *Modern problems and directions of development of metallurgy and heat treatment of metals and alloys.* –Kursk. September 18, 2020. – pp. 266-270. (ЭшкабиловХ.К., ЭшкабиловО.Х., БердиевШ.А. Коррозионная стойкость стали 45 после нитрооксидирования /Сборник научных статей международной научно-технической конференции, посвященной 150-летию со дня рождения академика А.А. Байкова/ Современные проблемы и направления развития металловедения и термической обработки металлов и сплавов. Курск, 18 сентября 2020 года. –С. 266-270.)

[12] Kh.K.Eshkabilov, Sh.A.Berdiev, B.Kamolov. Hardening of cutting tools by combined gas nitriding method. IOP Conference Series: Materials Science and Engineering, Volume 1030, VII *International Scientific Conference "Integration, Partnership and Innovation in Construction Science and Education"* (IPICSE 2020) 11th-14th November 2020, Tashkent, Uzbekistan. doi:10.1088/1757-899X/1030/1/012019.

[13] Lakhtin Yu.M., Kogan Ya.D., Koltsov V.E., Eshkabilov Kh.K. (1992) *Method for chemical-thermal treatment of steel products. International patent certificate: SU 1765251 A1.* Moscow Automobile and Highway State Technical University, - Moscow. (Лахтин Ю.М., Коган Я.Д., Кольцов В.Е., Эшкабилов Х.К. Способ химико-термической обработки стальных изделий. Международная патентная свидетельства: SU 1765251 A1. МАДИ, Москва, 1992.)

[14] Eshkabilov Kh.K., Yurshev V.I. Nitrooxidation of steel products. / Materials of the All-Russian scientific and methodological conference. / *The university complex as a regional center of education, science and culture.* Orenburg, January 23-25, 2020. – pp. 787-793. (Эшкабилов Х.К., Юршев В.И. Нитрооксидирования стальных изделий. / Материалы Всероссийской научно-методической конференции. / Университетский комплекс как региональный центр образования, науки и культуры. Оренбург, 23–25 января 2020 года. – С. 787-793.)